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Mark on your equipment certifies that this equipment meets the requirements of the EU (European Union) concerning safety and interference causing equipment regulations

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1. General introduction

1.1. Features

The TeraOhm 10 kV Tester is a portable battery / mains powered test instrument intended for the testing of Insulation Resistance by using high test voltages of up to 10kV.

The instrument is designed and produced with the extensive knowledge and experience acquired through many years of working in this sector.

Available functions offered by the TeraOhm 10 kV Tester:
- High insulation resistance measurement up to 10 TΩ
  - Programmable test voltage from 500 V up to 10 kV, step 25 V
  - R(t) Graphs
  - Programmable timer (1s up to 100 min)
  - Automatic discharge of test object after completion of measurement
  - Capacitance measurement
- Insulation resistance measurement versus test voltage (step-up voltage test)
  - Five discrete test voltages proportionately set within preset test voltage range
  - Programmable timer 1 min up to 30 min per step
- Polarization Index (PI), Dielectric Absorption ratio (DAR) and Dielectric Discharge (DD) ratio
  - PI = RINS (t2) / RINS (t1)
  - DAR = R1min / R15s
  - DD = Idis1min / C-U
- Withstanding voltage (DC) up to 10 kV
  - Programmable ramp test voltage from 500 V up to 10 kV
  - High resolution ramp (approx. 25 V per step)
  - Programmable threshold current up to 5 mA
- Voltage and frequency measurement up to 600 V AC/DC

A dot matrix LCD offers easy-to-read results and all associated parameters. The operation is straightforward and clear to enable the user to operate the instrument without the need for special training (except reading and understanding this Users Manual).

Test results can be stored on the instrument. The new professional PC SW enables straightforward transfer of test results and other parameters in both directions between the test instrument and PC.

1.2. Applied Standards

<table>
<thead>
<tr>
<th>Instrument operation</th>
<th>IEC / EN 61557-2</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electromagnetic compatibility (EMC)</td>
<td>EN 61326 Class B</td>
</tr>
<tr>
<td>Safety</td>
<td>EN 61010-1 (instrument),</td>
</tr>
<tr>
<td></td>
<td>EN 61010-031 (accessories)</td>
</tr>
</tbody>
</table>
2. Instrument Description

2.1. Instrument Casing

The instrument is housed in a plastic box that maintains the protection class defined in the general specifications.

2.2. Operator’s Panel

The operator’s panel is shown in the figure below (Fig. 1).

![Fig. 1. Front panel](image-url)

Use original test accessories only!
Max. allowed external voltage between test terminals and ground is 600V!
Max. allowed external voltage between test terminals is 600V!
Disconnect all test leads, mains supply cable and switch off instrument before removing the battery cover – Hazardous voltage!
Legend:

1. START/STOP key to start or stop any measurement.
2. ON/OFF key to switch the instrument ON or OFF.
3. MEM key to store, recall and erase results.
4. SELECT key to enter set-up mode for the selected function or to select the active parameter to be set.
5. Cursor key to select an option upward.
6. Cursor key to select an option downward.
7. Cursor key to decrease the selected parameter.
8. Cursor key to increase the selected parameter.
9. ESC key to exit the selected mode.
10. Light key to turn the display backlight ON or OFF.
11. Positive Insulation Resistance test terminal (+OUT)
12, 13. GUARD test terminals intended to lead away potential leakage current while measuring the insulation. Sockets under points 12 and 13 are connected together inside the instrument.
14. Negative Insulation Resistance test terminal. (-OUT)
15. Screw (unscrew to replace the batteries).
16. Galvanic separated USB connector to connect the instrument to PC.
17. Distributor label or could be blank.
18. Galvanic separated RS 232 connector to connect the instrument to PC.
19. Mains connector to connect the instrument to the mains supply.
20. Serial number of the instrument.

2.3. Accessories

The accessories consist of standard and optional accessories. Optional accessories can be delivered upon request. See attached list for standard configuration and options or contact your distributor or see the METREL home page: http://www.metrel.si.

2.4. Test leads

The standard length of test leads is 2m, optional lengths are 8m and 15m. For more details see attached list for standard configuration and options or contact your distributor or see the METREL home page: http://www.metrel.si.

All test leads are made of high voltage shielded cable, because shielded cable provides higher accuracy and immunity to disturbance of measurements that can occur in industrial environment.
2.4.1. High voltage shielded test lead with High voltage tip

Application notes:
This test lead is designed for hand held testing of insulation.

Insulation ratings:
- High voltage tip (red): 10kV d.c (double insulation);
- High voltage banana connector (red): 5 kV d.c (double insulation), 10 kV d.c. (basic insulation);
- Guard banana connector (green): 600V CAT IV (double insulation);
- Cable (yellow): 12kV (shielded).

2.4.2. High voltage shielded test leads with High voltage alligator clips.

Application notes:
These test leads is designed for diagnostic testing of insulation.

Insulation ratings:
- High voltage banana connector (red, black): 5kV d.c (double insulation), 10 kV d.c. (basic insulation);
- Alligator clips (red, black): 5kV d.c (double insulation), 10 kV d.c. (basic insulation);
- Guard banana connector (green): 600V CAT IV (double insulation);
- Cable (yellow): 12kV (shielded).

2.4.3. Guard test lead with alligator clib

Insulation ratings:
- Guard test lead with banana connectors (green): 600V CAT IV (double insulation);
- Alligator (green): 600V CAT IV (double insulation).
3. Warnings

In order to reach the highest level of operator’s safety while carrying out various measurements and tests using the TeraOhm 10kV Tester, as well as to ensure that the test equipment remains undamaged, it is necessary to consider the following warnings:

MEANING OF SYMBOLS

Symbol on the instrument means “Read the User Manual with special care!”.

Symbol on the instrument means “Hazardous voltage higher than 1000 V may be present at the test terminals!”.

GENERAL PRECAUTIONS

♦ If the test equipment is used in a manner not specified in this Users Manual, the protection provided by the equipment may be impaired!
♦ Do not use the instrument and accessories, if any damage is noticed!
♦ Consider all generally known precautions in order to avoid the risk of electric shock while dealing with electric installations!
♦ Service intervention or recalibration procedure can be carried out only by a competent and authorized person!
♦ Only adequately trained and competent persons may operate the instrument.
♦ A dot matrix LCD offers easy-to-read results and all associated parameters. Operation is simple and clear; the operator does not need any special training (except reading and understanding this Users Manual) to operate the instrument.

BATTERIES

♦ Disconnect all test leads, main supply cable and switch the power off before opening the Battery cover!
♦ Use only NiMh rechargeable batteries (D size)!

EXTERNAL VOLTAGES

♦ Do not connect the instrument to a mains voltage different from the one defined on the label adjacent to the mains connector, otherwise the instrument may be damaged.
♦ Do not connect test terminals to an external voltage higher than 600 V DC or AC (CAT IV environment) to prevent any damage to the test instrument!
WORKING WITH THE INSTRUMENT

- Use only standard or optional test accessories supplied by your distributor!
- Equipment under test must be switched off (i.e. de-energized) before test leads are connected to the equipment.
- Do not touch any conductive parts of equipment under test during the test.
- Make sure that the tested object is disconnected (mains voltage disconnected) before starting the Insulation Resistance measurement!
- Do not touch the tested object whilst testing it, risk of electric shock!
- In case of a capacitive test object (long tested cable etc.), automatic discharge of the object may not be done immediately after finishing the measurement – “Please wait, discharging” message will be displayed.

HANDLING WITH CAPACITIVE LOADS

- Note that 40 nF charged to 1 kV or 5 nF charged to 10 kV are hazardous live!
- Never touch the measured object during the testing until it is totally discharged.
- Maximum external voltage between any two leads is 600 V (CAT IV environment).
4. Performing measurements

4.1. Switching on the instrument

Autocalibration
The instrument is switched ON by pressing the ON/OFF key. After turning on, the instrument will execute the autocalibration (Fig. 3).

Note:
If batteries are defective or missing and the instrument is powered from mains supply, the instrument will not turn ON.

Measuring test leads should be disconnected during autocalibration. If not, the autocalibration procedure could be false and instrument will require disconnection of the test leads and repeat switching OFF and ON.

After finishing the autocalibration, the MAIN MENU (Fig. 4) will appear and instrument is ready for normal operation.

Auto-calibration prevents the reduction in accuracy when measuring very low currents. It compensates the effects caused by ageing, temperature and humidity changes etc. A new auto-calibration is recommended when the temperature changes by more than 5°C.

Note:
If the instrument detects an incorrect state during the autocalibration, the following warning message will be displayed:

ERROR!
- TEST LEADS CONNECTED:
  DISCONNECT AND SWITCH ON THE INSTRUMENT AGAIN
- CONDITIONS OUT OF RANGE: PRESS START TO CONTINUE

Possible reasons for out of range conditions are excessive humidity, excessively high temperature, etc. In this case it is possible to perform measurements by pressing the START/STOP button again but results could be out of technical specification.
Mains powered instrument operation
If you connect instrument to the mains supply when instrument is turned OFF, internal charger will begin to charge the batteries but instrument will remain turned OFF. In button left angle of LCD, flashing battery indicator will appear to indicate that the batteries are charging.

Note: If batteries are defective or missing, the charger will not work. In button left corner of LCD screen only plug character will be appeared.

If the instrument is connected to the mains supply when the instrument is turn ON, the instrument will automatically switch from the battery supply to the main supply. In button left corner of the LCD screen, the plug character will appear. If instrument is not in measuring mode*, the internal charger will begin to charge the batteries. In button left corner of LCD screen battery indicator will start to flash, indicating that the batteries are charging.

Note: It is not recommended to connect or disconnect the instrument to mains supply while the instrument is in measuring mode*.

* measuring mode When the instrument is performing a test.

Backlight operation (battery powered instrument)
After turning the instrument ON the LCD backlight is automatically turned ON. It can be turned OFF and ON by simply clicking the LIGHT key.

Backlight operation (mains powered instrument)
After turning the instrument ON the LCD backlight is automatically turned OFF. It can be turned OFF and ON by simply clicking the LIGHT key.

Off function
The instrument can be switched OFF only by pressing the ON/OFF key. The auto-off function is not available to allow long-term measurements to be performed..

4.2.1 Configuration

The configuration function enables the selection and adjustment of parameters (Table 1a.) of the measurements. In addition memorized results can be cleared in this menu. (Fig. 5a).
In the lower section of the display the power supply status is shown.
The following procedure must be carried out when adjusting some of the configuration parameters:

1. Use ↑ and ↓ arrows to select parameter (line) to be adjusted.
2. Use ← and → arrows to change the value of the selected parameter. If there are two or more sub-parameters in one line (e.g. date and time) then use the SELECT key to skip to the next sub-parameters and back.

To clear all memory locations:
1. Select Configuration from the main menu
1. Highlight the Memory Clear option using ↑ and ↓ arrows.
2. Press the SELECT key, (“Press MEM to confirm!” message will be displayed).
3. Press the MEM key to clear all memory locations or ESC to cancel the activity.

![Configuration menu](image)

**Fig. 5a. Configuration menu**

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td>Memory clear</td>
<td>Clear all memory locations</td>
<td></td>
</tr>
<tr>
<td>Filter</td>
<td>Fil1, Fil2, Fil3, Fil0</td>
<td>Selection of noise rejecting filter, see the chapter 5.3. Filter Option</td>
</tr>
<tr>
<td>DIAG. Starting time</td>
<td>0%..90%</td>
<td>Adjustment of start of the timer in the DIAGNOSTIC TEST functions, according to the nominal voltage Unominal. See additional explanation in chapter 5.6.</td>
</tr>
</tbody>
</table>

**Table 1a. Parameters in Configuration menu**

### 4.2.2 Setup

The setup function enables the selection and adjustment of general parameters (**Table 1b.**) of the instrument (**Fig. 5b.**)

In the lower section of the display the power supply status is shown.

The following procedure must be carried out when adjusting some of the configuration parameters:

3. Use ↑ and ↓ arrows to select parameter (line) to be adjusted.
4. Use ← and → arrows to change the value of the selected parameter. If there are two or more sub-parameters in one line (e.g. date and time) then use the SELECT key to skip to the next sub-parameters and back.

![Setup menu](image)

**Fig. 5b. Setup menu**
### Table 1b. Parameters in Setup menu

<table>
<thead>
<tr>
<th>Parameter</th>
<th>Value</th>
<th>Note</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Contrast</strong></td>
<td>0%..100%</td>
<td>Adjustment of the LCD contrast</td>
</tr>
<tr>
<td><strong>Time</strong></td>
<td></td>
<td>Set real time (hour: minute)</td>
</tr>
<tr>
<td><strong>Date</strong></td>
<td></td>
<td>Set current date (day-month-year)</td>
</tr>
<tr>
<td><strong>Com Port</strong></td>
<td>RS 232 2400, RS 232 4800, RS 232 9600, RS 232 19200, USB 115000</td>
<td>Set communication mode and rate.</td>
</tr>
<tr>
<td><strong>Language</strong></td>
<td></td>
<td>Set language</td>
</tr>
<tr>
<td><strong>Initialization</strong></td>
<td></td>
<td>For internal factory and service maintenance only!</td>
</tr>
</tbody>
</table>
5. Measurements

5.1. Generally Information about High DC voltage testing

The purpose of insulation tests
Insulating materials are important parts of almost every electrical product. The material’s properties depend not only on its compound characteristics but also on temperature, pollution, moisture, ageing, electrical and mechanical stress, etc. Safety and operational reliability require the regular maintenance and testing of the insulation material to ensure it is kept in good operational condition. High voltage tests are used to test insulating materials.

DC vs. AC testing voltage
Testing with a DC voltage is widely accepted as being useful as testing with AC and/or pulsed voltages. DC voltages can be used for breakdown tests especially where high capacitive leakage currents interfere with measurements using AC or pulsed voltages. DC is mostly used for insulation resistance measurement tests. In this type of test, the voltage is defined by the appropriate product application group. This voltage is lower than the voltage used in the withstanding voltage test so the tests can be applied more frequently without stressing the test material.

Typical insulation tests
In general, insulation resistance tests consist of the following possible procedures:
- Simple insulation resistance measurement also called a spot test;
- Measurement of the relationship between voltage and insulation resistance;
- Measurement of the relationship between time and insulation resistance
- Test of residual charge after the dielectric discharge.

The results of this test can indicate whether the replacement of the insulation system is required.

Typical examples of where testing insulation resistance and its diagnosis are recommended are transformer and motor insulation systems, cables and other electrical equipment.

Electrical representation of insulating material
The Fig. 6 represents the equivalent electrical circuit of an insulating material.
Some application examples for using Teraohm 10 kV

**Basic Insulation resistance test**

Virtually every standard concerning the safety of electrical equipment and installations requires the performance of a basic insulation testing. When testing lower values (in the range of MΩ), the basic insulation resistance (R_iso) usually dominates. The results are adequate and stabilize quickly.

It is important to remember the following:
- The voltage, time and limit are usually given in the appropriate standard or regulation.
- Measuring time should be set to 60 s or the minimum time required for the Insulation capacitance Ciso to be charged up.
- Sometimes it is required to take ambient temperature into account and adjust the result for a standard temperature of 40°C.
- If surface leakage currents interfere with the measurements (see Riss above) use the guard connection (see 5.2.). This becomes critical when measured values are in the GΩ range.

**Voltage dependence test – Step voltage test**

This test shows if the insulation under test has been electrically or mechanically stressed. In this instance the quantity and size of insulation anomalies (e.g. cracks, local breakdowns, conductive parts, etc) is increased and the overall breakdown voltage is reduced. Excessive humidity and pollution have an important role especially in the case of mechanical stress.
- The test voltage steps are usually close to those required in the DC withstanding test.
- Sometimes it is recommended that the maximum voltage for this test should not be higher than 60% of the withstanding voltage.

If the results of successive tests show a reduction in the tested insulation resistance the insulation should be replaced.

**Time dependence test – Diagnostic test**

POLARISATION INDEX

The purpose of this diagnostic test is to evaluate the influence of the polarization part of insulation (Rpi, Cpi).
After applying a high voltage to an insulator the electric dipoles distributed in the insulator align themselves with the applied electrical field. This phenomenon is called polarization. As the molecules polarize, a polarization (absorption) current lowers the overall insulation resistance of the material. The absorption current (IP) typically collapses after a few minutes. If the overall resistance of the material does not increase, this means that other currents (e.g. surface leakages) dominate the overall insulation resistance.

- PI is defined as the ratio of the measured resistances in two time slots. The most typical ratio is 10 min value to 1 min value but this is not a rule.
- The test is typically performed at the same voltage as the insulation resistance test.
- If the one-minute insulation resistance is greater than 5000 MΩ, then this measurement may not be valid (new modern types of insulation).
- Oiled paper used in transformers or motors is a typical insulation material that requires this test.

In general, insulators that are in good condition will show a “high” polarization index while insulators that are damaged will not. Note that this rule is not always valid. Refer to Metrel's handbook *Insulation Testing Techniques* for more information.

**General applicable values:**

<table>
<thead>
<tr>
<th>PI value</th>
<th>Tested material status</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 to 1.5</td>
<td>Not acceptable (older types)</td>
</tr>
<tr>
<td>2 to 4 (typically 3)</td>
<td>Considered as good insulation (older types)</td>
</tr>
<tr>
<td>&gt;4 (very high insulation resistance)</td>
<td>Modern type of (good) insulation systems</td>
</tr>
</tbody>
</table>

Example for minimum acceptable values for motor insulation (IEEE 43):
Class A = 1.5, Class B = 2.0, Class F = 2.0, Class H = 2.0.

**DIELECTRIC DISCHARGE**

An additional effect of polarization is the recovered charge (from Cpi) after the regular discharging of a completed test. This can also be a supplementary measurement for evaluation of the quality of insulating material. This effect is generally found in insulating systems with large capacitance Ciso. The polarisation effect (described in “Polarisation Index”) causes a capacitance to form (Cpi). Ideally this charge would dissipate immediately a voltage was removed from the material. In practice, this is not the case.

In conjunction with the polarisation index (PI), Dialectic Discharge (DD) is another way to check the quality and suitability of a insulation material. A material that discharges quickly would provide a low value while a material that takes a long time to discharge will provide a higher value (described in the table below, for more information see section 5.6).

<table>
<thead>
<tr>
<th>DD value</th>
<th>Tested material status</th>
</tr>
</thead>
<tbody>
<tr>
<td>&gt; 4</td>
<td>bad</td>
</tr>
<tr>
<td>2 - 4</td>
<td>critical</td>
</tr>
<tr>
<td>&lt; 2</td>
<td>good</td>
</tr>
</tbody>
</table>
Withstanding voltage test

Some standards allow the use of a DC voltage as an alternative to AC withstanding voltage testing. For this purpose the test voltage has to be present across the insulation under test for a specific time. The insulation material only passes if there is no breakdown or flash over. Standards recommend that the test starts with a low voltage and reaches the final test voltage with a slope that keeps the charging current under the limit of the current threshold. The test duration normally takes 1 min.

Withstanding voltage test or dielectric test is usually applied for:
- Type (acceptance) tests when a new product is being prepared for manufacture,
- Routine (production) tests for the verification of safety on each product,
- Maintenance and after service tests for any equipment where the insulation system can be exposed to degradation.

Some examples for DC withstanding test voltage values:

<table>
<thead>
<tr>
<th>Standard (only sample values)</th>
<th>Voltage</th>
</tr>
</thead>
<tbody>
<tr>
<td>EN/IEC 61010-1 CAT II 300 V basic insulation</td>
<td>1970 V</td>
</tr>
<tr>
<td>EN/IEC 61010-1 CAT II 300 V double insulation</td>
<td>3150 V</td>
</tr>
<tr>
<td>IEC 60439-1 (clearance between live parts…), withstanding impulse voltage 4 kV, 500 m</td>
<td>4700 V</td>
</tr>
<tr>
<td>IEC 60598-1</td>
<td>2120 V</td>
</tr>
</tbody>
</table>

Humidity and insulation resistance measurements

When testing outside the reference ambient conditions, the quality of the insulation resistance measurements can be affected by humidity. Humidity adds leakage paths onto the surface of the complete measuring system, (i.e. the insulator under test, the test leads, the measuring instrument etc). The influence of humidity reduces accuracy especially when testing very high resistances (i.e. Tera ohms). The worst conditions arise in environments containing high condensation, which can also reduce safety. In the case of high humidity, it is recommended to ventilate the test areas before and during the measurements. In the case of condensed humidity the measuring system must dry and it can take several hours or even few days to recover.

5.2. Guard terminal

The purpose of the GUARD terminal is to lead away potential leakage currents (e.g. surface currents), which are not a result of the measured insulation material itself but are a result of the surface contamination and moisture. This current interferes with the measurement i.e. the Insulation Resistance result is influenced by this current. The GUARD terminal is internally connected to the same potential as the negative test terminal (black one). The GUARDs test clip should be connected to the test object so as to collect most of the unwanted leakage current, see the figure Fig. 8 below.
where:
Ut ........Test voltage
IL .........Leakage current (resulted by surface dirt and moisture)
IM.........Material current (resulted by material conditions)
IA .........A-meter current

Result without using GUARD terminal: \( R_{\text{INS}} = \frac{Ut}{IA} = \frac{Ut}{(IM + IL)} \) …incorrect result.

Result using GUARD terminal: \( R_{\text{INS}} = \frac{Ut}{IA} = \frac{Ut}{IM} \) …correct result.

It is recommended to use the GUARD connection when high insulation resistance (>10G\(\Omega\)) are measured.

Note:
• The guard terminal is protected by an internal impedance (400 K\(\Omega\)).
• The instrument has two guard terminals to allow easy connection of shielded measuring leads.

5.3. Filter options

Filters are built in to reduce the influence of noise on measurement results. This option enables more stable results especially when dealing with high Insulation Resistances (Insulation Resistance, Diagnostic Test, Step Voltage). In these functions, the status of the filter option is shown in the top right corner of the LCD screen. The Table 2. below contains a definition of the individual filter options:

<table>
<thead>
<tr>
<th>Filter option</th>
<th>Meaning</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fil0</td>
<td>Low pass filter with cut off frequency of 0.5 Hz in signal line.</td>
</tr>
<tr>
<td>Fil1</td>
<td>Additional low pass filter with cut off frequency of 0.05 Hz in the signal line.</td>
</tr>
<tr>
<td>Fil2</td>
<td>Fil1 with increased integrating time (4 s).</td>
</tr>
<tr>
<td>Fil3</td>
<td>Fil2 with additional cyclic averaging of 5 results.</td>
</tr>
</tbody>
</table>

Table 2. Filter options
THE PURPOSE OF FILTERING

In simple terms the filters smooth the measured currents by means of averaging and bandwidth reduction. There are various sources of disturbance:
- AC currents at the mains frequency and its harmonics, switching transients etc, cause the results to become unstable. These currents are mostly cross talk through insulation capacitances close to live systems,
- Other currents induced or coupled in the electromagnetic environment of the insulation under test.
- Ripple current from internal high voltage regulator,
- Charging effects of high capacitive loads and / or long cables.
Voltage changes are relatively narrow on high resistance insulation, so the most important point is to filter the measured current.

Note:
Any of the selected filter options increases the settling time with Fil1 to 60 s, Fil2 to 70 s, and Fil3 to 120 s.
- It is necessary to pay close attention to the selection of time intervals when using the filters.
- The recommended minimum measuring times when using filters are the settling times of the selected filter option.

Example:
A noise current of 1 mA / 50 Hz adds approximately ±15 % distribution to the measured result when measuring 1 GΩ.
By selecting FIL1 option the distribution will reduce to less than ±2 %.
In general using FIL2 and FIL3 will further improve the noise reduction.

5.4. Voltage measurement

Selecting this function displays the following states (initial state and state with results after completion of the measurement, see the Fig. 9).

![VOLTAGE](image)

**Fig. 9. Voltage function display states**

Measurement procedure:
- Connect the test leads to the instrument and to the measured source.
- Press the **START** key to start the measurement, continuous measurement starts to run.
- Press the **START** key again to stop the measurement.
- The result (see the right figure in the **Fig. 9**) can optionally be saved by pressing the **MEM** key twice, see chapter 6.1 Store, Recall and Clear Operation.

**Warning!**
- Refer to Warnings chapter for safety precautions!

## 5.5. Insulation Resistance measurement

Selecting this function displays the following states (initial state and state with results after the completion of the measurement). The **Fig. 10** shows states when Graph R(t) is disabled.

![Initial display](image1)

![Display with results](image2)

**Fig. 10. Insulation Resistance function display states - Graph R(t) disabled**

The **Fig. 11** shows states when Graph R(t) is enabled. When Graph R(t) is enabled you can simple switching initial state and state with results after the completion of the measurement, between numerical and graphical mode with pressing ↑ or ↓ keys.

↑ graphical mode
↓ numerical mode

**Note:**
- It is not possible to switching mode of presentation when measurement running!!!
**Measurement procedure:**
- Connect the test leads to the instrument and to the test object.
- Select **INSULATION RESISTANCE** function in **MAIN MENU**.
- Press the **START/STOP** key and release it, continuous measurement will begin.
- Wait until the test result has stabilized then press the **START/STOP** key again to stop the measurement or, if enabled, wait for the set timer runs out.
- Wait for the object under test to discharge.
- The result can optionally be saved pressing the **MEM** key twice, see chapter 6.1 Store, Recall and Clear Operation.

**Legend of displayed symbols:**

<table>
<thead>
<tr>
<th><strong>INSULATION RESISTANCE</strong></th>
<th>Name of selected function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Off fil0 (Fil1, Fil2, Fil3)</td>
<td>Filter type enabled, see the chapter 5.3. Configuration</td>
</tr>
<tr>
<td>5000V</td>
<td>Set test voltage</td>
</tr>
<tr>
<td>U=5323V</td>
<td>Actual test voltage – measured value</td>
</tr>
<tr>
<td>I=266nA</td>
<td>Actual test current – measured value</td>
</tr>
<tr>
<td><strong>19.9GΩ</strong></td>
<td>Insulation Resistance – result</td>
</tr>
<tr>
<td>C=0.0nF</td>
<td>Capacitance of measured object</td>
</tr>
<tr>
<td>tm:04min 26s</td>
<td>Timer information – test duration</td>
</tr>
<tr>
<td>Bar</td>
<td>Analogue representation of result</td>
</tr>
<tr>
<td>Rmax=20.1GΩ</td>
<td>Maximum value of result (only if timer is enabled)</td>
</tr>
<tr>
<td>Rmin=19.9GΩ</td>
<td>Minimum value of result (only if timer is enabled)</td>
</tr>
</tbody>
</table>

**Notes:**
- If the timer is disabled then **OFF** is displayed instead of the timer value.
- During a measurement, the timer information displays the time needed to complete the measurement (tr) while after the completion the test duration (tm) is displayed.
- A high-voltage warning symbol appears on the display during the measurement to warn the operator of a potentially dangerous test voltage.
- Value of capacitance is measured during the final discharge of the test object.
**Setting up parameters** for Insulation Resistance:
- Press the SELECT key, the set-up menu will appear on the display, see the Fig. 12.
- Select the parameter (line) to be set using the ↑ and ↓ keys;
- Adjust set parameter using the ← and → keys. Skip to the next sub-parameter by pressing the SELECT key (if there are two or more sub-parameters) and repeat the adjustment.
- Complete the set-up adjustments by pressing either the ESC key or START/STOP key (to run the measurement directly). The settings displayed last are stored.

Legend of displayed symbols:

<table>
<thead>
<tr>
<th>INSULATION RESISTANCE</th>
<th>Name of selected function</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>SETTING PARAMETERS:</strong></td>
<td></td>
</tr>
<tr>
<td>Unominal</td>
<td>5000V</td>
</tr>
<tr>
<td>Timer</td>
<td>5min 00s</td>
</tr>
<tr>
<td>Timer on/off</td>
<td>ON</td>
</tr>
<tr>
<td>Time1</td>
<td>01min 00s</td>
</tr>
<tr>
<td>Graph R(t)</td>
<td>ON</td>
</tr>
</tbody>
</table>

Timer and Time1 are independent timers. Maximum time for each of them is 99 min 60 s.

Enable/Disable the graph R(t) and Set-up the graph R(t) parameters in the Insulation Resistance function:
- Press the SELECT key, Set-up menu appears on display, see the Fig. 13.
- Select the parameter Graph R(t) to be set using the ↑ and ↓ keys;
- Enable/Disable the graph R(t) using the ← and → keys.
- Press the SELECT key to Set-up the parameters of the graph R(t), see the Fig. 14. Press the ESC key to return to basic Set-up menu in the Insulation Resistance function.
- Complete the set-up adjustments pressing either the ESC key or START/STOP key (to run the measurement directly). The last displayed settings are stored.

**Fig. 12.** Set-up menu in Insulation Resistance measurement

**Fig. 13.** Set-up menu in Insulation Resistance measurement
Notes:
- If the Timer is OFF is not possible to Enable the Graph R(t).
- The time duration of Graph R(t) is equal to the value of Timer.
- The Timer value could be very long (up to 100 minutes), so the Special automatic decimation algorithm is use to write the Graph R(t) to the LCD.
- The cursors of the Graph R(t) could be activated with \( \leftarrow \) key
- The cursors of the Graph R(t) could be moved with \( \leftarrow \) and \( \rightarrow \) keys.

Warning!
- Refer to Warnings chapter for safety precautions!
5.6. Diagnostic test

Selecting this function displays the following states (initial state and state with results after the completion of the measurement). The **Fig. 15** shows states when Graph R(t) is disabled.

![Fig. 15. Diagnostic test display states - Graph R(t) disabled](image)

The **Fig. 16** shows states when Graph R(t) is enabled. When Graph R(t) is enabled you can simple switching initial state and state with results after the completion of the measurement, between numerical and graphical mode with pressing ↑ or ↓ keys.

↑ graphical mode
↓ numerical mode

**Note:**
- It is not possible to switching mode of presentation when measurement running!!!

![Fig. 16. Diagnostic test display states - Graph R(t) enabled](image)
Diagnostic test is a long duration test for evaluating the quality of the insulation material under test. The results of this test enable the decision to be made on the preventive replacement of the insulation material. **DIELECTRIC ABSORPTION RATIO (DAR)**

DAR is ratio of Insulation Resistance values measured after 15s and after 1 minute. The DC test voltage is present during the whole period of the test (also an Insulation Resistance measurement is continually running). At the end, the DAR ratio is displayed:

\[
DAR = \frac{R_{iso}(1\text{min})}{R_{iso}(15\text{s})}
\]

Some applicable values:

<table>
<thead>
<tr>
<th>DAR value</th>
<th>Tested material status</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt; 1.25</td>
<td>Not acceptable</td>
</tr>
<tr>
<td>&lt; 1.6</td>
<td>Considered as good insulation</td>
</tr>
<tr>
<td>&gt; 1.6</td>
<td>Excellent</td>
</tr>
</tbody>
</table>

Note: When determining Riso (15s) pay attention to the capacitance of the test object. It has to be charged-up in the first time section (15s). Approximate maximum capacitance using:

\[
C_{max}[\mu F] = \frac{t [s] \times 10^3}{U [V]}
\]

where:

- \( t \).............period of first time unit (e.g. 15s)
- \( U \).............test voltage.

To avoid this problem, increase the **DIAG. Starting time** parameter in CONFIGURATION menu, because start of timer in the DIAGNOSTIC TEST functions depends on the test voltage. The timer begins to run when test voltage reaches the threshold voltage, which is product of the **DIAG. Starting time** and nominal test voltage (Nominal).

Using filters (fil1, fil2, fil3) in the DAR function is not recommended!

Analysing the change in the measured insulation resistance over time and calculating the DAR and PI are very useful maintenance tests of an insulating material.

**POLARIZATION INDEX (PI)**

PI is the ratio of Insulation Resistance values measured after 1 minute and after 10 minutes. The DC test voltage is present during the whole period of the measurement (an Insulation Resistance measurement is also running). On completion of the test the PI ratio is displayed:
Note: When determining Riso (1min) pay close attention to the capacitance of the object under test. It has to be charged-up in the first time section (1 min). Approximate maximum capacitance using:

\[ C_{\text{max}} [\mu F] = \frac{t [s] \times 10^3}{U [V]} \]

where:
\( t \) .......... period of first time unit (e.g. 1min)
\( U \) .......... test voltage.

To avoid this problem, increase the DIAG. Starting time parameter in CONFIGURATION menu, because start of timer in the DIAGNOSTIC TEST functions depends on the test voltage. The timer begins to run when test voltage reaches the threshold voltage, which is product of the DIAG. Starting time and nominal test voltage (Unominal).

Analysing the change in the measured insulation resistance over time and calculating the DAR and PI are very useful maintenance tests of an insulating material.

**DIELECTRIC DISCHARGE TESTING (DD)**

DD is the diagnostic insulation test carried out after the completion of the Insulation Resistance measurement. Typically the insulation material is left connected to the test voltage for 10 ÷ 30 min and then discharged before the DD test is carried out. After 1 minute a discharge current is measured to detect the charge re-absorption of the insulation material. A high re-absorption current indicates contaminated insulation (mainly based on moisture):

\[ DD = \frac{I_{\text{dis}1\text{min}} [mA]}{U[V]C[F]} \]

where:
\( I_{\text{dis}1\text{min}} \) ....... discharging current measured 1 min after regular discharge
\( U \) ................. test voltage
\( C \) ................. capacitance of test object.

**Measurement procedure:**
- Select DIAGNOSTIC TEST function in MAIN MENU.
- Connect the test leads to the instrument and to the measured object.
- Press the START/STOP key to start the measurement.
- Wait until set timer runs out, the result is displayed.
- Wait until the object under test has discharged
- The result can optionally be saved by pressing the MEM key twice, see the chapter 6.1. Store, Recall and Clear Operation.

Legend of displayed symbols:

<table>
<thead>
<tr>
<th>DIAGNOSTIC TEST</th>
<th>Name of selected function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fi0 (Fil1, Fil2, Fil3)</td>
<td>Filter type enabled, see the chapter 5.3. Configuration</td>
</tr>
<tr>
<td>5000V</td>
<td>Set test voltage – step 25 V</td>
</tr>
<tr>
<td>U=5295</td>
<td>Actual test voltage – measured value</td>
</tr>
<tr>
<td>I=55.6nA</td>
<td>Actual test current – measured value</td>
</tr>
<tr>
<td>10.5GΩ</td>
<td>Insulation Resistance – result</td>
</tr>
<tr>
<td>C=2.1nF</td>
<td>Capacitance of measured object</td>
</tr>
<tr>
<td>Tr:00min 15s</td>
<td>Set timer value</td>
</tr>
<tr>
<td>Bar</td>
<td>Analogue representation of Riso result</td>
</tr>
<tr>
<td>R15sec=10.6GΩ</td>
<td>Resistance value measured after set time 1</td>
</tr>
<tr>
<td>R01min=10.5GΩ</td>
<td>Resistance value measured after set time 2</td>
</tr>
<tr>
<td>R10min=10.5GΩ</td>
<td>Resistance value measured after set time 3</td>
</tr>
<tr>
<td>DAR=1.67</td>
<td>DAR as ratio of R1min / R15s</td>
</tr>
<tr>
<td>PI=1.21</td>
<td>PI as ratio of R03/R02</td>
</tr>
<tr>
<td>DD=____</td>
<td>DD result</td>
</tr>
</tbody>
</table>

Notes:
- A high-voltage warning symbol appears on the display during the measurement to warn the operator of a potentially dangerous test voltage.
- The value of the capacitance is measured during the final discharge of the test object.
- If enabled, the instrument measures Dielectric Discharge (DD) when the capacitance is in the range of 5 nF to 50 μF.

Setting up the parameters of the Diagnostic Test:
- Press the SELECT key, (the Set-up menu appears on display, see the Fig. 17).
- Select the parameter) to be set using the ↑ and ↓ keys;
- Adjust the parameter using the ← and → keys.
- Complete the set-up adjustments by pressing either the ESC key or START key (to run the measurement directly). The settings displayed last are stored.

![Fig. 17. Set-up menu in Diagnostic Test](image-url)
Legend of displayed symbols:

<table>
<thead>
<tr>
<th><strong>DIAGNOSTIC TEST</strong></th>
<th><strong>Name of selected function</strong></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>SETTING PARAMETERS:</strong></td>
<td></td>
</tr>
<tr>
<td>Unominal</td>
<td>5000V</td>
</tr>
<tr>
<td>Time1</td>
<td>01min</td>
</tr>
<tr>
<td>Time2</td>
<td>02min</td>
</tr>
<tr>
<td>Time3</td>
<td>03min</td>
</tr>
<tr>
<td>DD on/off</td>
<td>ON</td>
</tr>
<tr>
<td>Graph R(t)</td>
<td>ON</td>
</tr>
</tbody>
</table>

Time1, Time2 and Time3 are timers with the same start point. The value of each presents the duration from the start of the measurement. The maximum time is 100 min. The following **Fig. 18** shows the timer relationships.

![Fig. 18. Timer relations](image)

Enable/Disable the graph R(t) and Set-up the graph R(t) parameters in the Diagnostic Test function:
- Press the SELECT key, Set-up menu appears on display, see the **Fig. 19**.
- Select the parameter Graph R(t) to be set using the ↑ and ↓ keys;
- Enable/Disable the graph R(t) using the ← and → keys.
- Press the SELECT key to Set-up the parameters of the graph R(t), see the **Fig. 20**. Press the ESC key to return to basic Set-up menu in the Diagnostic Test function.
- Complete the set-up adjustments pressing either the ESC key or START/STOP key (to run the measurement directly). The last displayed settings are stored.

![Fig. 19. Set-up menu in Diagnostic Test measurement](image)
Fig. 20. Set-up menu of the Graph R(t)

Notes:
- The time duration of Graph R(t) is equal to the value of Timer 3.
- The Timer value could be very long (up to 100 minutes), so the Special automatic decimation algorithm is use to write the Graph R(t) to the LCD.
- The cursors of the Graph R(t) could be activated with key.
- The cursors of the Graph R(t) could be moved with and keys.

Warning!
- Refer to Warnings chapter for safety precautions!
5.7. Step Voltage Insulation Resistance testing

Selecting this function displays the following states (initial state and state with results after the completion of the measurement). The Fig. 21 shows states when Graph $R(t)$ is disabled.

![Initial display](image1)

![Display with results](image2)

*Fig. 21. Step Voltage function display states - Graph $R(t)$ enabled*

The Fig. 22 shows states when Graph $R(t)$ is enabled. When Graph $R(t)$ is enabled you can simple switching initial state and state with results after the completion of the measurement, between numerical and graphical mode with pressing $\uparrow$ or $\downarrow$ keys.

$\uparrow$ graphical mode
$\downarrow$ numerical mode

**Note:**
- It is not possible to switching mode of presentation when measurement running!!!
In this test, the insulation is measured in five equal time periods with test voltages from one fifth of the final test voltage up to full voltage (see the Fig. 23). This function illustrates the relationship of a material’s insulation resistance and its applied voltage.

**Measurement procedure:**
- Connect the test leads to the instrument and to the test object.
- Press the START/STOP key to start the measurement.
- Wait until set timer runs out, the result will be displayed.
- Wait for the object under test to discharge.
- The results can be saved by pressing the MEM key twice, see the chapter 6.1. Store, Recall and Clear Operation.

![Fig. 23. Step-up test voltage](image)

Legend of displayed symbols:

<table>
<thead>
<tr>
<th>STEP VOLTAGE</th>
<th>Name of selected function</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fil0 (Fil1, Fil2, Fil3)</td>
<td>Filter type enabled, see the chapter 5.3. Configuration</td>
</tr>
<tr>
<td>5000V</td>
<td>Set test voltage – step 125 V</td>
</tr>
<tr>
<td>U=5308V</td>
<td>Actual test voltage – measured value</td>
</tr>
<tr>
<td>I=266nA</td>
<td>Actual test current – measured value</td>
</tr>
<tr>
<td><strong>19.9GΩ</strong></td>
<td>Insulation Resistance – result</td>
</tr>
<tr>
<td>C=1.2nF</td>
<td>Capacitance of measured object</td>
</tr>
<tr>
<td>Tm:05min 00s</td>
<td>Actual test duration</td>
</tr>
<tr>
<td>R1000V=20.0GΩ</td>
<td>Last result of 1st step</td>
</tr>
<tr>
<td>R2000V=20.0GΩ</td>
<td>Last result of 2nd step</td>
</tr>
<tr>
<td>R3000V=20.0GΩ</td>
<td>Last result of 3rd step</td>
</tr>
<tr>
<td>R4000V=19.9GΩ</td>
<td>Last result of 4th step</td>
</tr>
<tr>
<td>R5000V=19.9GΩ</td>
<td>Last result of 5th step</td>
</tr>
<tr>
<td>Voltage</td>
<td>Step</td>
</tr>
<tr>
<td>----------</td>
<td>--------</td>
</tr>
<tr>
<td>U1=1077V</td>
<td>1&lt;sup&gt;st&lt;/sup&gt; step voltage</td>
</tr>
<tr>
<td>U2=2142V</td>
<td>2&lt;sup&gt;nd&lt;/sup&gt; step voltage</td>
</tr>
<tr>
<td>U3=3239V</td>
<td>3&lt;sup&gt;rd&lt;/sup&gt; step voltage</td>
</tr>
<tr>
<td>U4=4283V</td>
<td>4&lt;sup&gt;th&lt;/sup&gt; step voltage</td>
</tr>
<tr>
<td>U5=5308V</td>
<td>5&lt;sup&gt;th&lt;/sup&gt; step voltage</td>
</tr>
</tbody>
</table>

**Notes:**
- Timer information is displayed from the start of the measurement until the completion of each step measurement.
- Timer information shows the complete measurement period after the completion of the measurement.
- A high-voltage warning symbol appears on the display during the measurement to warn the operator of a potentially dangerous test voltage.
- The value of capacitance is measured during the final discharge of test object.

**Setting up parameters** for the Step Voltage test:
- Press the **SELECT** key, (the Set-up menu (Fig. 24) will appear on the display);
- Select the parameter (line) to be set using the ↑ and ↓ keys;
- Adjust the parameter using the ← and → keys.

Complete the parameter adjustments by pressing either the **ESC** or the **START/STOP** key (to run the measurement directly). The settings displayed last will be saved.

**Legend of displayed symbols:**

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Unominal</td>
<td>Set test voltage – step 1000 V</td>
</tr>
<tr>
<td>Step Time</td>
<td>Duration of measurement per step</td>
</tr>
<tr>
<td>Graph R(t)</td>
<td>Enable/Disable Graph R(t)</td>
</tr>
</tbody>
</table>

**Enable/Disable** the **graph R(t)** and **Set-up the graph R(t)** parameters in the **Step Voltage** function:
- Press the **SELECT** key, Set-up menu appears on display, see the **Fig. 25**.
- Select the parameter **Graph R(t)** to be set using the ↑ and ↓ keys;
- Enable/Disable the **graph R(t)** using the ← and → keys.
- Press the **SELECT** key to Set-up the parameters of the **graph R(t)**, see the **Fig. 26**. Press the **ESC** key to return to basic Set-up menu in the **Step Voltage** function.
- Complete the set-up adjustments pressing either the **ESC** key or **START/STOP** key (to run the measurement directly). The last displayed settings are stored.
5.8. Withstanding voltage

This function offers Withstanding Voltage test of insulation material. It covers two types of tests:
a) Breakdown voltage testing of high voltage device, e.g. transient suppressors and  
b) DC withstanding voltage test for insulation coordination purposes.

Both functions require breakdown current detection. The test voltage increases step by step from the Start up to the Stop value over a predefined time and it is kept at the Stop value for a predefined test time, see the figure below.

Both functions require breakdown current detection. In the function, the test voltage is increased from the starting voltage to the stop voltage over a predefined time (set by the parameters). The Stop voltage is then maintained for a predefined test time, (see the Fig. 27).

Fig. 27. Test voltage presentation without breakdown (left part) and with breakdown (right part)

Ut ........ Test voltage
Ustop... End test voltage
MI 3200 TeraOhm 10 kV

Measurements

Ustep... Voltage step approx. 25 V (fixed value - not presetable)
Ustart ... Starting voltage
Tstep ... Test voltage duration per step
Tend... Constant test voltage duration after reaching End value
t........... Time
Ub ...... Breakdown voltage

Selecting this function displays the following states. The Fig. 28 shows the initial screen and a screen with results after the completion of a measurement.

![Initial display](image1)

![Display with results](image2)

Fig. 28. Withstanding Voltage function display states

Legend of displayed symbols:

<table>
<thead>
<tr>
<th>WITHSTANDING VOLTAGE DC</th>
<th>Name of selected function</th>
</tr>
</thead>
<tbody>
<tr>
<td>2000V</td>
<td>Start test voltage</td>
</tr>
<tr>
<td>7000V</td>
<td>Stop test voltage</td>
</tr>
<tr>
<td>7221V</td>
<td>Actual test voltage – measured value</td>
</tr>
<tr>
<td>I=0.002mA</td>
<td>Actual test current – measured value</td>
</tr>
<tr>
<td>tm:01min 00s</td>
<td>Timer information</td>
</tr>
</tbody>
</table>

Measuring procedure:
- Connect the test leads to the instrument and to the measured object.
- Press the START/STOP key to start the measurement.
- Wait until the set timers run out or until breakdown occurs, (the result will be displayed).
- Wait for the object under test is discharge.
- The result can be saved by pressing the MEM key twice, see the chapter 6.1 Store, Recall and Clear Operation.

Note:
- Breakdown is detected when the measured current reaches or exceeds the set current level Itrig.

Notes:
- The timer shows the time needed to complete each step during the measurement and it shows the total measurement period after the completion of the measurement.
- A high-voltage warning symbol appears on the display during the measurement to warn the operator of a potentially dangerous test voltage.
Legend of displayed symbols:

<table>
<thead>
<tr>
<th>WITHSTANDING VOLTAGE DC</th>
<th>Name of selected function</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>SETTING PARAMETERS:</strong></td>
<td></td>
</tr>
<tr>
<td>Ustart</td>
<td>2000V</td>
</tr>
<tr>
<td>Ustop</td>
<td>7000V</td>
</tr>
<tr>
<td>Tstep</td>
<td>00min 00s</td>
</tr>
<tr>
<td>Tend</td>
<td>01min 00s</td>
</tr>
<tr>
<td>Ittrigg</td>
<td>1.500mA</td>
</tr>
</tbody>
</table>

Setting up parameters for Withstanding Voltage:
- Press the SELECT key, (the set-up menu (Fig. 29) appears on the display).
- Select the parameter (line) to be set using the ↑ and ↓ keys;
- Adjust the parameter using the ← and → keys or skip to the next sub-parameter by pressing the SELECT key.
- Complete the parameter adjustments by pressing either the ESC or the START/STOP key (to run the measurement directly). The settings displayed last will be saved.

Tstep and Tend are independent timers. The maximum time for each timer is 30 min 60 s. Tend begins after the completion of the ramp period. Ramp period can be calculated from:

\[
T_{\text{Ramp}} \approx T_{\text{step}}(U_{\text{stop}} – U_{\text{start}}) / 25 \text{ V}
\]

If Tstep is set to 00min 00s, then the ramp voltage increases by approximately 25 V every 2s.

**Warning!**
- Refer to Warnings chapter for safety precautions!
6. Working with your Results

6.1. Storing, Recalling and Clearing Results

The instrument contains battery supported storage memory to retain results when power is disconnected. This enables the test engineer to make the measurements and then to recall them later on. This way the engineer can analyze and print results on the instrument or transfer them to a computer for further analysis.

After pressing the MEM key, the memory menu is displayed. Here the engineer has the option to save, recall and clear results.

The nnnn means ser. number of stored result.

- To store result: Highlight SAVE and confirm by pressing the MEM key. If graph R(t) is enabled in the measurement, it will be automatically saved with the measurement.
- To recall stored result: Highlight RCL and confirm by pressing the MEM key. The last stored result will be displayed. The menu is replaced with:

Recall measurement without the graph R(t):

Recall measurement with the graph R(t):

“0006” and “0007” represents the serial number of the stored results. G letter means the graph R(t), if added. Results can be scrolled through by using the ↑ and ↓ keys.

To see the Graph R(t) press the SELECT key, to go back to the numerical measurement result press the ESC key.

The recall function can be exited by pressing the ESC or Start key.
- To clear the last stored result: highlight CLR and confirm by pressing the MEM key.

To clear the complete memory see paragraph 4.2. Configuration.

In addition to the main result also, the subresults and parameters of the selected function are also recorded. The following is a list of all the data stored for each function.
<table>
<thead>
<tr>
<th>Function</th>
<th>List of stored data</th>
</tr>
</thead>
</table>
| Voltage             | Function name  
                       | Measured voltage  
                       | Frequency the measured voltage  
                       | Ser. number of stored result  
                       | Date *  
                       | Time *  |
| Insulation resistance | Function name  
                       | Measured insulation resistance value  
                       | Set test voltage  
                       | Actual test voltage - measured value  
                       | Actual test current - measured value  
                       | Capacitance of the tested object  
                       | Duration of the measurement  
                       | Maximum detected value of measured resistance  
                       | Minimum detected value of measured resistance  
                       | Ser. number of stored result  
                       | Date *  
                       | Time *  |
| Diagnostic test     | Function name  
                       | Last measured insulation resistance  
                       | Set test voltage  
                       | Actual test voltage - measured value  
                       | Actual test current - measured value  
                       | Capacitance of the tested object  
                       | Duration of the complete test  
                       | Insulation Resistance value taken after T1  
                       | Insulation Resistance value taken after T2  
                       | Insulation Resistance value taken after T3  
                       | DAR value  
                       | PI value  
                       | DD value  
                       | Ser. number of stored result  
                       | Date *  
                       | Time *  |
| Withstanding voltage DC | Function name  
                       | Last measured test voltage  
                       | Set Start voltage  
                       | Set Stop voltage  
                       | Set trigger current value  
                       | Actual test current - measured value  
                       | Set Step test time  
                       | Set End time  
                       | Actual test time (at Stop test voltage)  
                       | Ser. number of stored result  
                       | Date *  
                       | Time *  |
Step voltage

<table>
<thead>
<tr>
<th>Function name</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Last measured insulation resistance</td>
<td>3R05</td>
</tr>
<tr>
<td>Set test voltage</td>
<td>2000 V</td>
</tr>
<tr>
<td>Actual test voltage - measured value</td>
<td>2000 V</td>
</tr>
<tr>
<td>Actual test current - measured value</td>
<td>1 mA</td>
</tr>
<tr>
<td>Capacitance of the tested object</td>
<td>5 nF</td>
</tr>
<tr>
<td>Complete duration of the measurement</td>
<td>10 s</td>
</tr>
<tr>
<td>First step measured resistance with its nominal voltage</td>
<td>500 MΩ</td>
</tr>
<tr>
<td>First step actual test voltage - measured value</td>
<td>2000 V</td>
</tr>
<tr>
<td>Second step measured resistance with its nominal voltage</td>
<td>500 MΩ</td>
</tr>
<tr>
<td>Second step actual test voltage - measured value</td>
<td>2000 V</td>
</tr>
<tr>
<td>Third step measured resistance with its nominal voltage</td>
<td>500 MΩ</td>
</tr>
<tr>
<td>Third step actual test voltage - measured value</td>
<td>2000 V</td>
</tr>
<tr>
<td>Fourth step measured resistance with its nominal voltage</td>
<td>500 MΩ</td>
</tr>
<tr>
<td>Fourth step actual test voltage - measured value</td>
<td>2000 V</td>
</tr>
<tr>
<td>Last step measured resistance with its nominal voltage</td>
<td>500 MΩ</td>
</tr>
<tr>
<td>Last step actual test voltage - measured value</td>
<td>2000 V</td>
</tr>
<tr>
<td>Ser. number of the stored result</td>
<td>12345</td>
</tr>
<tr>
<td>Date *</td>
<td>01/01/2023</td>
</tr>
<tr>
<td>Time *</td>
<td>12:00:00</td>
</tr>
</tbody>
</table>

Note:
- *Date and time of storing* the test result are transferred to PC while date and time of recalling are displayed when recalling results.

6.2. Transferring Data to a PC

Stored results can be transferred to a PC. A special communication program – TeraLink –PRO has the ability to identify the instrument and download the data.

How to transfer the stored data:
- Connect the instrument to the COM port of the PC using the communication cable (RS232 or USB).
- Power up both the PC and the instrument.
- In the CONFIGURATION menu of the instrument (chapter 4.2), set the communication mode (RS232 or USB) and Baud Rate appropriately. At the end, leave the CONFIGURATION menu by pressing the ESC button.
- Run the TeraLink-PRO program on the PC. In the Configuration / Com Port menu, set the Com Port and Baud Rate appropriately. The Auto Find function can be used to configure Com port Settings automatically. If Auto Find function is not successful first time, try one more time.
- The PC and the instrument should automatically recognize each other.

With the TeraLink-PRO program, the following tasks can be performed.
- download data;
- clear instrument data;
- change and download user data;
- prepare a simple report form;
- prepare a file to import into a spreadsheet program.

The program Teralink-PRO.exe is a Windows 2000/XP/VISTA™ based PC software
7. Maintenance

7.1. Inspection

To maintain the operator’s safety and to ensure the reliability of the instrument it is advisable to inspect the instrument on a regular basis. Check that the instrument and its accessories are not damaged. If any defect is found please consult your service center, distributor or manufacturer.

7.2. Inserting and charging batteries for the first time

Battery cells are stored in the bottom section of the instrument casing under the battery cover (see Fig. 31). When inserting batteries for the first time please note the following:

- Disconnect any measurement accessories or mains supply cable connected to the instrument before opening the battery cover to avoid electric shock.
- Remove the battery cover.
- Insert the batteries correctly (see Fig. 31), otherwise the test instrument will not operate!
- To easy insert the batteries to the battery holder first insert the upper and the lower batteries in each columns and at end the middle batteries.
- The battery cover has to be placed and fixed back.

Connect the instrument to the mains power supply for 20 hours to fully charge batteries. (Typical charging current is 600 mA).

When you charge the batteries for the first time, it normally takes about 3 charge and discharge cycles for the batteries to regain full capacity.

7.3. Replacing and charging batteries

The instrument is designed to be power by rechargeable battery supported by mains supply. The LCD contains an indication of battery condition (lower left section of LCD). When the low-battery indication appears the batteries have to be recharged, connect the instrument to the mains power supply for 20 hours to recharge cells. The typical charging current is 600 mA.

Note:
- The operator does not need to disconnect the instrument from mains supply after the full recharging period. The instrument can be connected permanently.

Fully charged rechargeable batteries can supply the instrument for approx. 4 hours. (Continues testing at 10kV)
If the batteries have been stored for a long time, it normally takes about 3 charge and discharge cycles for the batteries to regain full capacity.
Battery cells are stored in the bottom section of the instrument casing under the battery cover (see Fig. 31). In case the batteries become defective please note the following:

- Turn the power off and disconnect any measurement accessories or mains supply cable connected to the instrument before opening the battery cover to avoid electric shock.
- Remove the battery cover.
- All six cells have to be replaced and they have to be of the same type.
- To easy remove batteries from battery holder first remove the middle batteries in each columns and then the others (see the Fig. 31).
- Insert the batteries correctly (see Fig. 31), otherwise the test instrument will not operate and battery may be discharged!
- To easy insert batteries to battery holder first insert the upper and the lower batteries in each columns and at end the middle batteries.
- The battery cover has to be placed and fixed back.
- The instrument will only work when rechargeable batteries are inside the instrument

Nominal power supply voltage is 7.2 V DC. Use six NiMH with D cells (dimensions: diameter = 33 mm, height = 58 mm). See the Fig. 31 for correct polarity of the batteries.

Ensure batteries are used and disposed of in accordance with Manufacturers guidelines and in accordance with Local and National Authority guidelines!
7.3. Cleaning

Use a soft cloth, slightly moistened with soapy water or spirit to clean the surface of the instrument and leave the instrument to dry totally before using it.

Notes!
- Do not use liquids based on petrol or hydrocarbons!
- Do not spill cleaning liquid over the instrument!

7.4. Calibration

It is essential that all measurement instruments be regularly calibrated. For occasional daily use, we recommend an annual calibration to be carried out. When the instrument is used continuously every day, we recommend calibrating the instrument every six months.

7.5. Service

For repairing under or out of warranty period contact your distributor for further information.
8. Specifications

8.1. Measurement specifications

Note: All data regarding accuracy is given for nominal (reference) environment condition.

Insulation resistance
Nominal test voltage: Any within 500 and 10000 V
Current capability of test generator: >1 mA
Short-circuit test current: 5 mA ± 10 %
Automatic discharge of tested object: yes

Measuring range Riso: 0.12 MΩ up to 10 TΩ

<table>
<thead>
<tr>
<th>Display range Riso</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 ÷ 999 kΩ</td>
<td>1 kΩ</td>
<td>±(5 % of reading + 3 digits)</td>
</tr>
<tr>
<td>1.00 ÷ 9.99 MΩ</td>
<td>10 kΩ</td>
<td></td>
</tr>
<tr>
<td>10.0 ÷ 99.9 MΩ</td>
<td>100 kΩ</td>
<td></td>
</tr>
<tr>
<td>100 ÷ 999 MΩ</td>
<td>1 MΩ</td>
<td></td>
</tr>
<tr>
<td>1.00 ÷ 9.99 GΩ</td>
<td>10 MΩ</td>
<td></td>
</tr>
<tr>
<td>10.0 ÷ 99.9 GΩ</td>
<td>100 MΩ</td>
<td></td>
</tr>
<tr>
<td>100 ÷ 999 GΩ</td>
<td>1 GΩ</td>
<td></td>
</tr>
<tr>
<td>1.00 ÷ 10.00 TΩ</td>
<td>10 GΩ</td>
<td>±(15 % of reading + 3 digits)</td>
</tr>
</tbody>
</table>

*Full-scale value of insulation resistance is defined according the following equation:

\[ R_{FS} = 1 \text{ GΩ} \times U_{test}[\text{V}] \]

DC test voltage:
Voltage value: Any value within 500 V and 10 kV, steps by 25 V.
Accuracy: -0 / +10 % + 20 V.
Output power: 10 W max.

<table>
<thead>
<tr>
<th>Display range Test voltage (V)</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 ÷ 9999 V</td>
<td>1 V</td>
<td>±(3 % of reading + 3 V)</td>
</tr>
<tr>
<td>≥10 kV</td>
<td>0.1 kV</td>
<td>±(3 % of reading)</td>
</tr>
</tbody>
</table>

Current:

<table>
<thead>
<tr>
<th>Display range I (mA)</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.00 ÷ 5.50 mA</td>
<td>10 µA</td>
<td></td>
</tr>
<tr>
<td>100 ÷ 999 µA</td>
<td>1 µA</td>
<td></td>
</tr>
<tr>
<td>10.0 ÷ 99.9 µA</td>
<td>100 nA</td>
<td></td>
</tr>
<tr>
<td>1.00 ÷ 9.99 µA</td>
<td>10 nA</td>
<td>±(5 % of reading + 0.05 nA)</td>
</tr>
<tr>
<td>100 ÷ 999 nA</td>
<td>1 nA</td>
<td></td>
</tr>
<tr>
<td>10.0 ÷ 99.9 nA</td>
<td>0.1 nA</td>
<td></td>
</tr>
<tr>
<td>0.00 ÷ 9.99 nA</td>
<td>0.01 nA</td>
<td></td>
</tr>
</tbody>
</table>
MI 3200 TeraOhm 10 kV

Specifications

Noise current rejection (resistive load)

<table>
<thead>
<tr>
<th>Filter option</th>
<th>Maximum current @ 50Hz (mA r.m.s.)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fil0</td>
<td>1.5</td>
</tr>
<tr>
<td>Fil1</td>
<td>2.5</td>
</tr>
<tr>
<td>Fil2</td>
<td>4.5</td>
</tr>
<tr>
<td>Fil3</td>
<td>5</td>
</tr>
</tbody>
</table>

Generator Capability vs Resistance

![Graph showing generator capability vs resistance.]

Dielectric absorption ratio DAR

<table>
<thead>
<tr>
<th>Display range DAR</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.01 ÷ 9.99</td>
<td>0.01</td>
<td>±(5% of reading + 2 digits)</td>
</tr>
<tr>
<td>10.0 ÷ 100.0</td>
<td>0.1</td>
<td>±(5% of reading)</td>
</tr>
</tbody>
</table>

Polarization index PI

<table>
<thead>
<tr>
<th>Display range PI</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.01 ÷ 9.99</td>
<td>0.01</td>
<td>±(5% of reading + 2 digits)</td>
</tr>
<tr>
<td>10.0 ÷ 100.0</td>
<td>0.1</td>
<td>±(5% of reading)</td>
</tr>
</tbody>
</table>

Dielectric discharge test DD

<table>
<thead>
<tr>
<th>Display range DD</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.01 ÷ 9.99</td>
<td>0.01</td>
<td>±(5% of reading + 2 digits)</td>
</tr>
<tr>
<td>10.0 ÷ 100.0</td>
<td>0.1</td>
<td>±(5% of reading)</td>
</tr>
</tbody>
</table>

Capacitance range for DD test: 5 nF to 50 μF.

Step voltage

DC test voltage:

- Any value within 2000 V (400 V, 800 V, 1200 V, 1600 V, 2000 V) and 10 kV (2000 V, 4000 V, 6000 V, 8000 V, 10 kV), steps by 125 V.

Accuracy: -0 / +10 % + 20 V.
### MI 3200 TeraOhm 10 kV Specifications

<table>
<thead>
<tr>
<th>Display range (V)</th>
<th>Test voltage (V)</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 ÷ 9999 V</td>
<td>1 V</td>
<td>±(3 % of reading + 3 V)</td>
<td></td>
</tr>
<tr>
<td>≥10 kV</td>
<td>0.1 kV</td>
<td>±(3 % of reading)</td>
<td></td>
</tr>
</tbody>
</table>

### Withstanding voltage DC

**DC test voltage:**

- **Voltage value:** Any value within 500V and 10kV.
- **Accuracy:** -0 / +10 % + 20 V.

<table>
<thead>
<tr>
<th>Display range (V)</th>
<th>Test voltage (V)</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 ÷ 9999 V</td>
<td>1 V</td>
<td>±(3 % of reading + 3 V)</td>
<td></td>
</tr>
<tr>
<td>≥10 kV</td>
<td>0.1 kV</td>
<td>±(3 % of reading)</td>
<td></td>
</tr>
</tbody>
</table>

### Leakage current

<table>
<thead>
<tr>
<th>Display range (mA)</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.000 ÷ 0.009</td>
<td>1 μA</td>
<td>±(3 % of reading + 3 digits)</td>
</tr>
<tr>
<td>0.01 ÷ 5.50</td>
<td>10 μA</td>
<td>±(3 % of reading)</td>
</tr>
</tbody>
</table>

### Voltage

**Voltage AC or DC**

<table>
<thead>
<tr>
<th>Display range (V)</th>
<th>External Voltage (V)</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 ÷ 600</td>
<td>1 V</td>
<td>±(3 % of reading + 4 V)</td>
<td></td>
</tr>
</tbody>
</table>

### Frequency of external voltage

<table>
<thead>
<tr>
<th>Display range (Hz)</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>0 and 45 ÷ 65</td>
<td>0.1 Hz</td>
<td>±0.2 Hz</td>
</tr>
</tbody>
</table>

**Note:**

- for frequency between 0 and 45 Hz displayed <45 Hz
- for frequency over 65 Hz displayed >65 Hz

### Input resistance

3 MΩ ± 10 %

### Capacitance

**Measuring range C: 50 μF**

<table>
<thead>
<tr>
<th>Display range C</th>
<th>Resolution</th>
<th>Accuracy</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.0 ÷ 99.9 nF</td>
<td>0.1 nF</td>
<td>±(5 % of reading + 2 digits)</td>
</tr>
<tr>
<td>100 ÷ 999 nF</td>
<td>1 nF</td>
<td></td>
</tr>
<tr>
<td>1.00 ÷ 50.00 μF</td>
<td>10 nF</td>
<td></td>
</tr>
</tbody>
</table>

*Full-scale value of capacitance is defined according to the following equation:

\[ C_{FS} = 10 \mu F \times U_{test}[kV] \]
8.2. General specifications

Battery power supply.............................................7.2 V DC (6 × 1.2VDC NiMH D size)
Mains power supply .............................................90-260 V AC, 45-65 Hz, 70 VA
Protection classification........................................(300V CAT III)
Over-voltage category..........................................CAT IV 600 V
Pollution degree ....................................................2
Degree of protection ............................................IP 54 with case closed
Dimensions (w × h × d) ........................................36 x 16 x 33 cm
Weight (without accessories, with batteries) ..5.5 kg
Visual and sound warnings .........................yes
Display ...........................................................LCD dot matrix with backlight - (160 x 116)
Memory ..........................................................Non-volatile internal memory,
1000 numerical measurements with time and date.

ENVIRONMENT CONDITIONS
Working temperature range .................-10 ÷ 50 °C
Nominal (reference) temperature range ......10 ÷ 30 °C
Storage temperature range ......................-20 ÷ +70 °C.
Maximum humidity ................................. 90% RH (0 ÷ 40 °C) non-condensing
Nominal (reference) humidity range ........40 ÷ 60 % RH
Working nominal altitude .....................up to 3000m
Storage nominal altitude ......................up to 10000m

AUTOCALIBRATION
Auto-calibration of measuring system ........every time after turning power on

CONNECTING SYSTEM
Two safety banana sockets ....................+OUT, -OUT (5kV CAT I, Double)
Two GUARD. banana sockets .................GUARD (600V CAT IV, Double)
Guard resistance ........................................400 kΩ ± 10 %

DISCHARGING
Every time after measurement completion.
Discharging resistance: ..........................425 kΩ ± 10 %

RS232 SERIAL COMMUNICATION
RS232 serial communication ......................galvanic separated
Baud rates: ................................................2400, 4800, 9600, 19200 baud, 1 stop bit, no parity.

USB COMMUNICATION
USB slave communication ....................galvanic separated
Baud rates: ............................................115000 baud,
Connector ..............................................standard USB connector - type B.
CLOCK
Built-in Real time clock.......................... Displayed permanently and stored as a parameter in combination with the result.